



Voice	Description of works	UM	Quantity	Price
Covering in natural or pre-painted steel				
	Description Construction of the roof covering by means of corrugated sheets such as Metaplak , in pre-painted steel sheet having a corrugation profile, with a corrugation profile with a height of 20mm or 28 mm, obtained from cold-profiled coils, in the standard colors: White Grey, Siena Red, Dark Brown. Other colors on request.			
	Dimensions of the sheets: H20 PROFILE Height groove: 21mm Pitch groove: 75 mm Maximum width of the sheet: 1.212mm (16 groove) Useful working width: 1.125 <i>Or:</i> Maximum width of the sheet: 1.010 mm (13 groove) Useful working width: 900 mm H28 PROFILE Height groove: 28 mm Pitch groove: 112 mm Maximum width of the sheet: 1.228mm (11 groove) Useful working width: 1.120 mm <i>Or:</i> Maximum width of the sheet: 1.017 mm (9 groove) Useful working width: 896 mm			
	Material description The raw material is S 250 structural steel alloy, galvanized and then pre-painted on the visible side (external) and primer finish on the intrados (internal side). The zinc plating can be of the Z140 / Z150 type in accordance to the norm UNI EN 10346:2009 and UNI EN 10169. Standard thicknesses used: 0,5 – 0,6 – 0,7 – 1,0			
	Special work /accessory Notched curved sheets - Ridges corrugated Straight corrugated profiled sheets, made curved by means of a particular "stroke" process. With the same process, it is possible to create corrugated ridges with different angles.			
	Curved sheet Straight corrugated profiled sheets, made curved thanks to the use of a particular equipment that through the "rolling of the material" allows a perfect realization of multiple curved radii.			



	Special curved sheet Straight corrugated profiled sheets, made curved in particular points with a denting process. It is therefore possible to produce straight sheets with one or two curved ends or according to the customer's drawing.			
	Straight sheets for Shed Straight corrugated profiled sheets bent transversely to the direction of the fret at one end to create a "sharp" angle with an inclination to be specified, for use on industrial shed roofs (H28 profile).			
	Anti-condensate system "Control drop" is a practical system to limit the condensation effect on the internal part of the corrugated metal roof, to be used whenever the climatic and application conditions make it necessary. Made with a special feature applied on the internal side of the sheet before profiling, it has the following characteristics: weight: $95\text{g} / \text{m}^2$ - gray color - absorption capacity from 500 to $900\text{g} / \text{m}^2$ depending on the ambient conditions.			



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