

Voice	Description of works	UM	Quantity	Price			
Covering in Aluzinc AZ 150 - Aluzinc AZ 185							
	Description						
	Construction of the roof covering by means of corrugated sheets such						
	as Metaplak, in Aluzinc AZ 150 or Aluzinc AZ 185, with a corrugation						
	profile with a height of 20mm or 28 mm, obtained from cold-profiled						
	coils, in the Aluzinc's natural color.						
	Dimensions of the sheets:						
	H20 PROFILE						
	Height groove: 21mm						
	Pitch groove: 75 mm						
	Maximum width of the sheet: 1.212mm (16 groove)						
	Useful working width: 1.125 mm						
	Or:						
	Maximum width of the sheet: 1.010 mm (13 groove)						
	Useful working width: 900 mm						
	H28 PROFILE						
	Height groove: 28 mm						
	Pitch groove: 112 mm						
	Maximum width of the sheet: 1.228mm (11 groove)						
	Useful working width: 1.120 mm						
	Or:						
	Maximum width of the sheet: 1.017 mm (9 groove)						
	Useful working width: 896 mm						
	Material description						
	The raw material a sheet of structural steel S250, surface treated with						
	continuous hot dipping coating on both sides. the coating (EN 10215) is						
	composed of Aluminum, Zinc and Silicon, in the versions AZ 150 with						
	150 gr / m^2 and AZ 185 with 185 gr / m^2 divided on both sides of the						
	sheet, superficially finished with the Antifinger method, with a metallic						
	appearance and stellature brilliant silver.						
	Standard thicknesses used: $0.5 - 0.6 - 0.7 - 0.8$ mm						
	Fire resistance: A1 according to EN 13501-1						
	Special work /accessory						
	Notched curved sheets - Ridges corrugated						
	Straight corrugated profiled sheets, made curved by means of a						
	particular "stroke" process. With the same process, it is possible to						
	create corrugated ridges with different angles.						



Curved sheet Calandrate		
Straight corrugated profiled sheets, made curved thanks to the use of a		
particular equipment that through the "rolling of the material" allows a		
perfect realization of multiple curved radii.		
Special curved sheet		
Straight corrugated profiled sheets, made curved in particular points		
with a denting process. It is therefore possible to produce straight		
sheets with one or two curved ends or according to the customer's		
drawing.		
Straight sheets for Shed		
Straight corrugated profiled sheets bent transversely to the direction of		
the fret at one end to create a "sharp" angle with an inclination to be		
specified, for use on industrial shed roofs (H28 profile).		
Anti-condensate system		
"Control drop" is a practical system to limit the condensation effect on		
the internal part of the corrugated metal roof, to be used whenever the		
climatic and application conditions make it necessary. Made with a		
special feature applied on the internal side of the sheet before		
profiling, it has the following characteristics: weight: 95g / m^2 - gray		
color - absorption capacity from 500 to 900 g / m^2 depending on the		
enviromental conditions.		

